



2023



INVESTA

ARMATURA | FITTINGS

1. Armatura gwintowana Threaded fittings

304/304L (1.4301/1.4307)

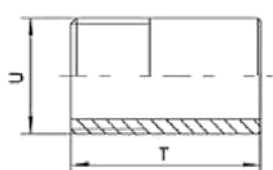
316/316L (1.4401/1.4404)



Nypel jednostronny

Welding nipple

01-01



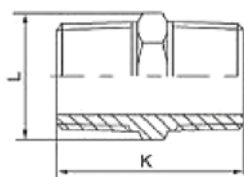
Indeks handlowy: YNYP1,2-304

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
U	10.2	13.5	17.2	21.3	26.9	33.7	42.4	48.3	60.3	76.1	88.9	114.3
T	30	30	30	35	40	40	50	50	50	60	70	80

Nypel dwustronny z nakrętką

Hexagon nipple

01-03



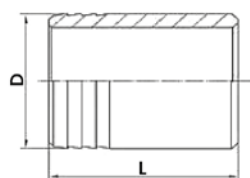
Indeks handlowy: YNYN1,2-316

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
L	10.5	14.5	18	21.2	28	34	44	50	60.8	78	89	115
K	19	24	26	31.5	35.5	41	46.5	46.5	54	61	61	72

Nypel do węża spawany

Hose nipple welded

01-05



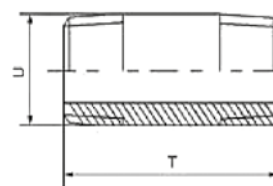
Indeks handlowy: YKWS1,2-316

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
D	13.5	17.2	21.3	26.9	33.7	42.4	48.3	60.3	76.1	88.9
L	38	43	48	55	62	62	66	70	75	80

Nypel dwustronny

Barrel nipple

01-02



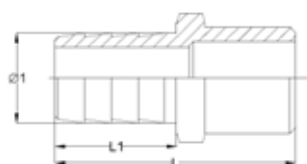
Indeks handlowy: YNYD1,2-316

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
U	10.2	13.5	17.2	21.3	26.9	33.7	42.4	48.3	60.3	76.1	88.9	114.3
T	40	40	40	60	60	60	80	80	100	100	120	120

Nypel do węża z nakrętką

Hexagon hose nipple

01-04



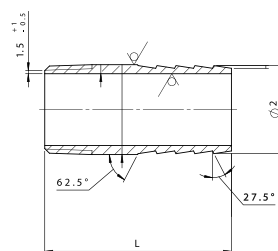
Indeks handlowy: YKWN1,2-316

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
Ø1	7	9	11	15	20	25	33	39	51	65	77	102
L1	20	23	28	30	32	38	43	44.5	57	61	66	68
L	32	37	45	52	53	62	71	72	91	98	105	111

Nypel do węża gwintowany

Hose nipple threaded

01-06



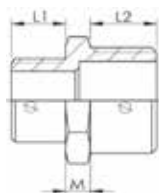
Indeks handlowy: YKWG1,2-316

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
L	70	70	70	70	70	70	100	100	120	120	120
Ø2	13	16.5	20.5	26	32.7	41.5	47.5	59.5	75	87.6	113

Nypel redukcyjny z nakrętką

Hexagon reducing nipple

01-07



Indeks handlowy: YNYR1,2/1,4-316

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
1/8"	1/8	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
L1	8	8	10.5	11	11	14.5	11	14.5	15.5	18
L2	10.5	11	14.5	14.5	15.5	14.5	15.5	18	18	18
M	4	5	5	5	5.5	5	5.5	6	6	6

Mufa

Coupling

01-09



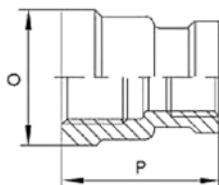
Indeks handlowy: YMUF1,2-304

size	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
Ø1	13	16.5	20	24.5	30	37.5	46.5	53	65.5	82	95.5	121.5
L	17	24	25	32	35	41	45	45	54	63	69	81

Mufa redukcyjna

Reducing coupling

01-11



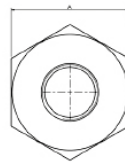
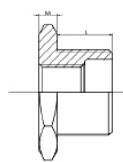
Indeks handlowy: YMUR1,2/1,4-316

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
1/8"	1/8	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2
Ø1	15	20	19	23.5	23.5	30	30	36	46.5	45	51
Ø2	12.5	12.5	15	15	20	20	24	24	29	25	29
L	23	24	24	26	27	30	29	30	31	32	35

Redukcja gwintowana GW/GZ

Hexagon bushing reducer

01-08



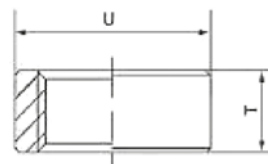
Indeks handlowy: YREG1,2/1,4-316

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
1/8"	1/8	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
A	14.5	18.5	22.5	28	35	44	49.5	61.5	77.5	90.5
L	10.5	11	14.5	15.5	18	18	20.5	22	27	30
M	4	5	5	5.5	6	6.5	6.5	7	7	7.5

Półmufa

Half-coupling

01-10



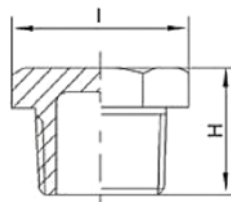
Indeks handlowy: YMUP1,2-316

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
U	14	17.5	21.3	26.4	31.8	39.5	48.3	54.5	66.3	82	95	122
T	7.5	11	11.5	15	16.5	19	22	22	26	30	33	39

Korek 6-kąt GZ

Hexagon head plug

01-12



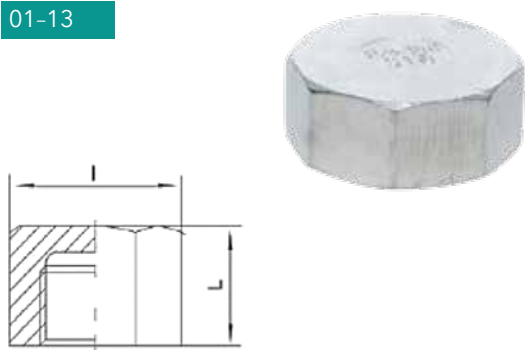
Indeks handlowy: YKOR1,2-316/GZ

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
I	10.5	14.5	18	22.5	28	35	44	50	61.5	76.5	89	115
H	11.5	14	15	18.5	21	24	26.5	26.5	31.5	34	38	40

Zaślepka 6-kąt GW

Hexagon cap

01-13



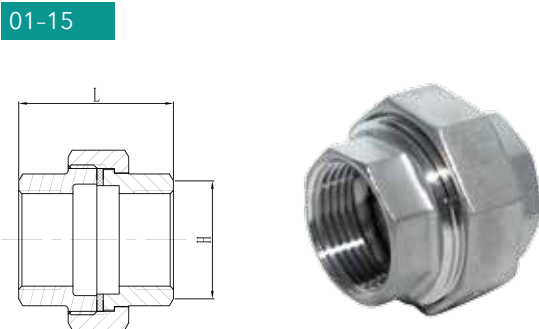
Indeks handlowy: YZAS1,2-316/GW

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
L	12.5	16	19.5	23.5	30	37	46	53	64	81	94	120
L	12	15	16	20	22	26	27	27	32	36	37	38

Złącze płaskie GW/GW

Flat union F/F

01-15



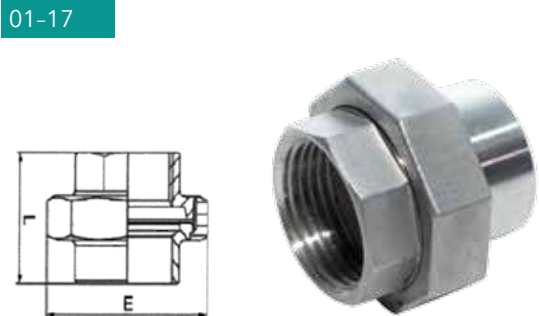
Indeks handlowy: YZLP1,2-316/GWGW

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
L	30	33	36	40	45	50	50	55	65	71
H	24	29	34	40	49	58.5	66	81	98	114

Złącze płaskie S/GW

Flat union W/F

01-17



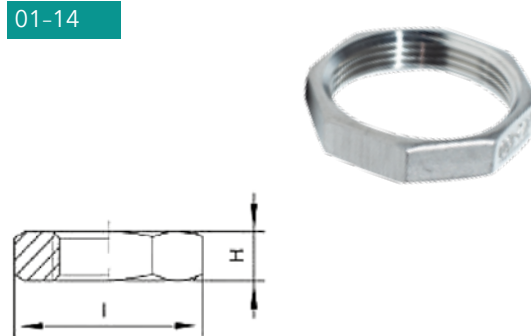
Indeks handlowy: YZLP1,2-316/SGW

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
L	26	34	35	39	44	50	50	56	64	71
E	24	28	35	40	51	61	67	83	96	112

Nakrętka (6-kąt)

Hexagon nut

01-14



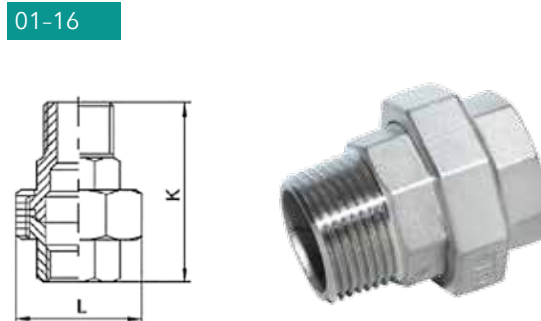
Indeks handlowy: YNAK1,2-316

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
L	20	23	26	34	40	50	54.5	68
H	6	6	7	9	8	11	12	11

Złącze płaskie GW/GZ

Flat union F/M

01-16



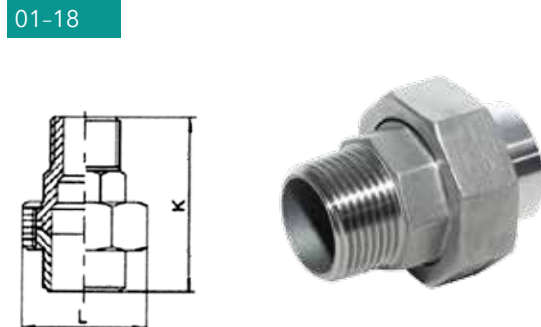
Indeks handlowy: YZLP1,2-316/GWGWZ

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
K	36	39	47	50	58	67	70	80	91	100
L	24	28	35	40.5	51	61	70	83	96	112

Złącze płaskie S/GZ

Flat union W/M

01-18



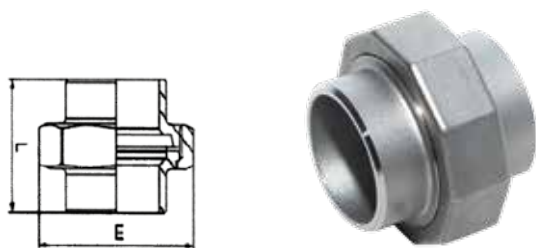
Indeks handlowy: YZLP1,2-316/SGZ

	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
K	40	43	48	54	66	68	70	80	91	103
L	24	28	35	40	51	61	70	83	96	112

Złącze płaskie S/S

Flat union W/W

01-19



Indeks handlowy: YZLP1,2-316/SS

	1/8"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
L	29	31	36	41	46	50	52	56	63	72
E	24	28	35	40	51	61	70	83	96	112

Złącze stożkowe GW/GZ

Conical union F/M

01-21



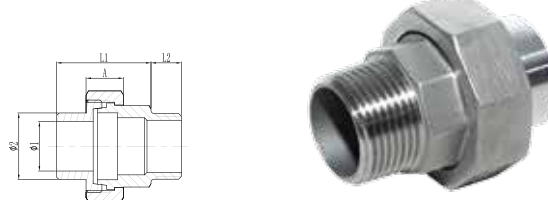
Indeks handlowy: YZLS1,2-316/GWGZ

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
A	11	11	12	12	13	14.5	16	18	20	22	26	26
L1	25	27	26	30	33	38	43	49	54	58	66	70
L2	8	10.5	11.7	14.5	16.5	19	21.5	21.5	24	25	30.5	35
H	13.5	17	20	24	29.5	36.5	45.5	51	64	79	92.5	118.5

Złącze stożkowe S/GZ

Conical union W/M

01-23



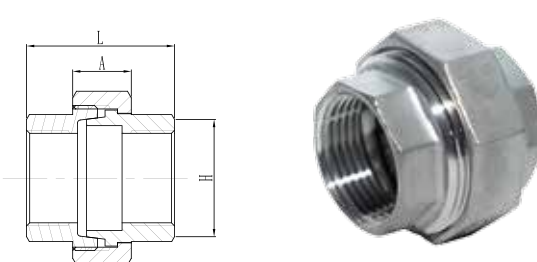
Indeks handlowy: YZLS1,2-316/SGZ

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
A	11	11	12	12	13	14.5	16	18	20	22	26	26
L1	24.5	30	31	34	36.5	42.5	47	52	57	60	70.5	78
L2	8	10.5	11.7	14.5	16.5	19	21.5	21.5	24	25	30.5	35
Ø1	5	8	11.2	15.3	20	27.7	36.2	40	52	69	79	105.3
Ø2	10.2	13.4	17	21.1	26.6	33.5	42.4	48.3	60.5	76.6	89.6	114.3

Złącze stożkowe GW/GW

Conical union F/F

01-20



Indeks handlowy: YZLS1,2-316/GWGW

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
A	11	11	12	12	13	14.5	16	18	20	22	26	26
L	25	27	26	30	33	38	43	49	54	58	66	70
H	13.5	17	20	24	29.5	36.5	45.5	51	61	79	92.5	118.5

Złącze stożkowe S/GW

Conical union W/F

01-22



Indeks handlowy: YZLS1,2-316/SGW

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
A	11	11	12	12	13	14.5	16	18	20	22	26	26
L	24.5	30	31	34	36.5	42.5	47	52	57	60	70.5	78
Ø1	5	8	11.2	15.3	20	27.7	36.2	40	52	69	79	105.3
Ø2	10.2	13.4	17	21.1	26.6	33.5	42.4	48.3	60.5	76.6	89.6	114.3
H	13.5	17	20	24	29.5	36.5	45.5	51	64	79	92.5	118.5

Złącze stożkowe S/S

Conical union W/W

01-24



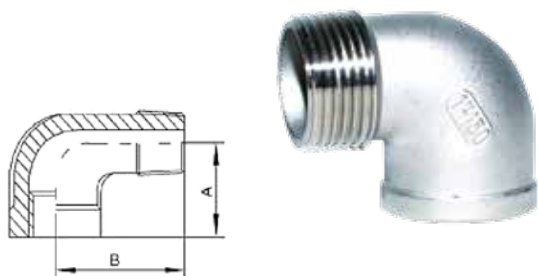
Indeks handlowy: YZLS1,2-316/SS

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
A	11	11	12	12	13	14.5	16	18	20	22	26	26
L	24	33	36	38	40	46.5	51	55	60	62	74.5	86
Ø1	5	8	11.2	15.3	20	27.7	36.2	40	52	69	79	105.3
Ø2	10.2	13.4	17	21.1	26.6	33.5	42.4	48.3	60.5	76.6	89.6	114.3

Kolano gwintowane GW/GZ

Street elbow F/M

01-25



Indeks handlowy: YLUG1,8-316/GWGZ

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
A	15	17	21	25	30	34	40.5	44	51	67	80	97
B	23	25	27	33	38	45	52.5	56	65	83	105	125

Kolano 45* gwintowane GW/GW

Elbow threaded 45*

01-27



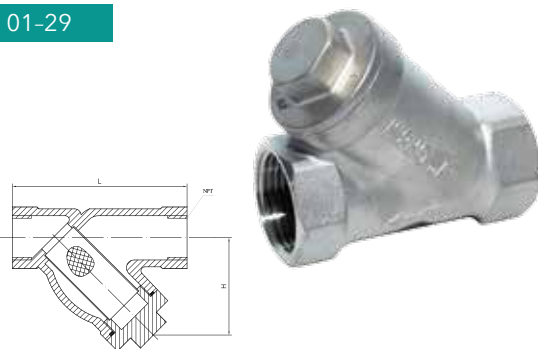
Indeks handlowy: YLUG1,2-316/GWGW/45

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
Ø1	13	15	19	25	30	37	46.5	53	65	81.5	95	121
L	11	13	15	18	20	24	28	29	39	45	53	66

Filtr siatkowy

Y-strainer

01-29



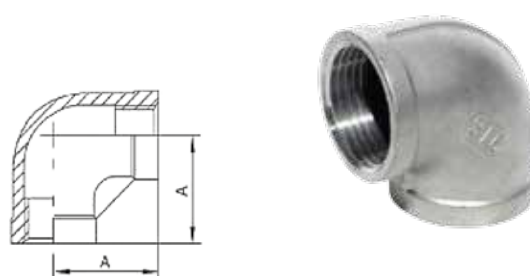
Indeks handlowy: YFIL1,2-316

	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
L	59	74	83	99	108	128
H	46	55	66	71	80	96

Kolano gwintowane GW/GW

Threaded elbow F/F

01-26



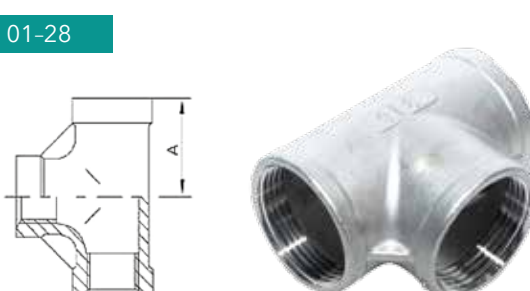
Indeks handlowy: YLUG1,2-316/GWGW

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
A	15	17	21	24	31.5	36	38	42	54	67	79	94

Trójnik gwintowany GW

Tee threaded

01-28



Indeks handlowy: YTRG1,2-316

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
A	15	17	21	25	31	36	38	42	54	66	76	94

Czwórnik gwintowany

Threaded cross

01-30



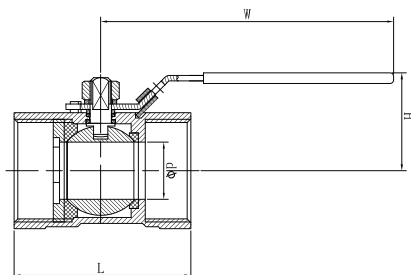
Indeks handlowy: YCZW1,2-316

	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"
Ø1	10	16	20	24.5	30	37	46	52.5	65	81.5	95	121
L	15	17	20	22	28	33	40	40	52	64	74	90

Zawór kulowy 1 - częściowy GW/GW

1pc ball valve F/F

01-31



Indeks handlowy: YZKU1,2-316/GW1C

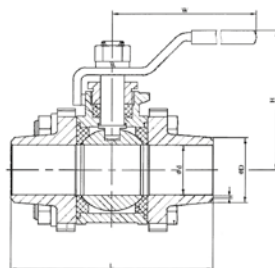
	d	L	W	H
1/4"	5	39	65	28.5
3/8"	7	44	75	35
1/2"	9.2	56.5	100	45
3/4"	12.5	59	100	45

	d	L	W	H
1"	15	71	120	50
1 1/4"	18	78	135	60
1 1/2"	25	83	145	65
2"	32	94	150	70

Zawór kulowy 2 - częściowy GW/GW

2pc ball valve F/F

01-32



Indeks handlowy: YZKU1,2-316/GW2C

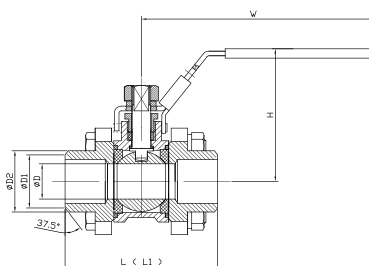
	L	d	D	H	W
1/4"	63	11.5	17	48	90
3/8"	63	11.5	17	48	90
1/2"	65	16	22	57	102
3/4"	76	22	28.5	54	102
1"	85	27	34.5	68	125
1-1/4"	104	35	43	78	140

	L	d	D	H	W
1-1/2"	110	40	50	84	160
2"	133	53	61	95	170
2-1/2"	178	64	74	130	210
3"	192	79	89	144	230
4"	262	99	110	170	300

Zawór kulowy 3 - częściowy spawany S/S

3pc ball valve W/W

01-33



Indeks handlowy: YZKU1,2-316/SS3C

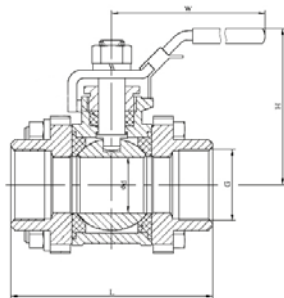
	D	L	H	W	D2	D1	L1
1/4"	11.6	59	47.5	92.5	15.5	13.3	225
3/8"	12.5	59	47.5	92.5	17.5	14.5	225
1/2"	15	60	53	106.5	22	17	225
3/4"	20	70	58.5	112.5	27.3	22.5	22
1"	25	80	62.5	126.5	34	28.6	245
1-1/4"	32	96	78.5	155.5	42.7	36	256

	D	L	H	W	D2	D1	L1
1-1/2"	38	108	83	155.5	48.7	43	260
2"	50	122	99	191.5	61	54	275
2-1/2"	64	158	129.5	247	76.5	68	334
3"	76	175	138.5	247	90	84	345
4"	96	218	176	320	115	104	365

Zawór kulowy 3 - częściowy GW/GW

3pc ball valve F/F

01-34



Indeks handlowy: YZKU1,2-316/GW3C

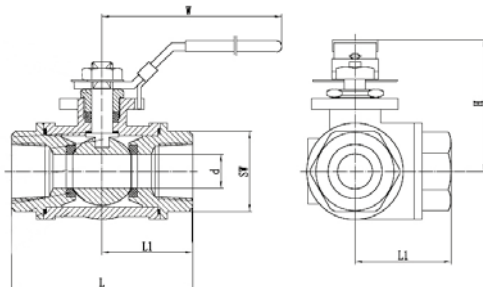
	L	d	H	W
1/4"	67	12	50	90
3/8"	65	12	50	102
1/2"	63	15	54	102
3/4"	71	20	60	120
1"	80	25	67	125
1-1/4"	94	32	78	140

	L	d	H	W
1-1/2"	104	38	90	170
2"	124	49	98	170
2-1/2"	166	65	123	250
3"	195	78	136	250
4"	254	100	170	340

Zawór kulowy 3 - drożny (Typ T)

3-way ball valve T-type

01-35



Indeks handlowy: YZKU1,2-316/3DT

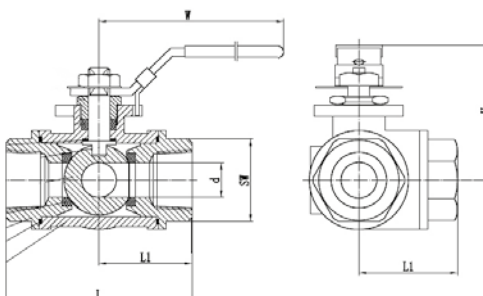
	1/2"	3/4"	3/8"	1"	1 1/4"	1 1/2"	2"
DN	15	20	10	25	32	40	50
d	12	15	10	18	25	32	38
L	71	83	65	89	123	139	152
L1	35.5	41.5	32.5	44.5	61.5	69.5	76

SW	29	35	25	44	53	62	76
≈H	60	62	55	72	78	97	100
W	105	150	105	150	150	190	190
U	37	37	35	42	37	42	50
M	5	5	5	5	6	6	6

Zawór kulowy 3 - drożny (Typ L)

3-way ball valve L-type

01-36



Indeks handlowy: YZKU1,2-316/3DL

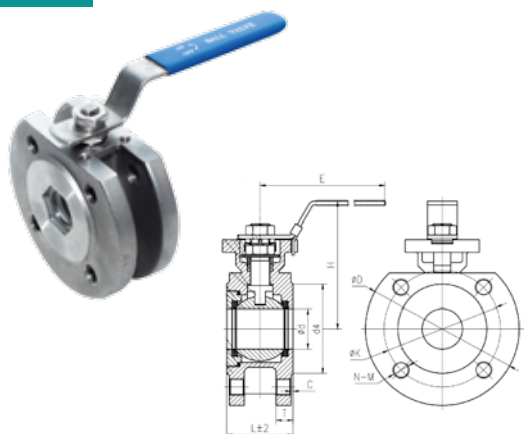
	1/2"	3/4"	3/8"	1"	1 1/4"	1 1/2"	2"
DN	15	20	10	25	32	40	50
d	12	15	10	18	25	32	38
L	71	83	71	89	110	139	152
L1	35.5	41.5	35.5	44.5	61.5	69.5	76

SW	29	35	25	44	53	62	79
≈H	60	62	65	72	78	97	100
W	110	150	130	150	150	190	190
U	37	37	30	42	37	42	50
M	5	5	5	5	6	6	6

Zawór kulowy kołnierzowy 1 - częściowy

1pc flanged ball valve

01-37



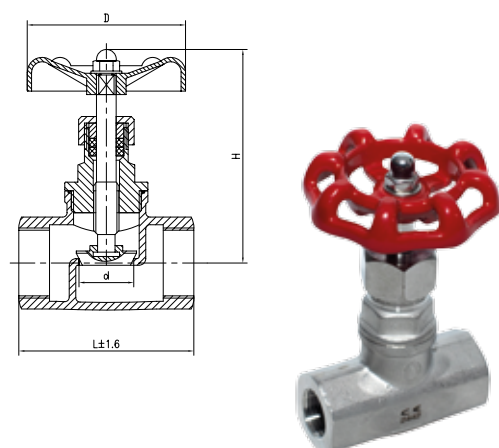
Indeks handlowy: YZKU1,2-316/KO1C

	½"	¾"	1"	1¼"	1½"	2"	2½"	3"	4"
d	15	20	25	32	36	46	57	73	90
d4	48	58	68	78	88	102	122	138	158
K	65	75	85	100	110	125	145	160	180
D	95	105	115	140	150	165	185	200	220
T	14	16	16	16	16	18	18	20	20
L	42	44	50	60	65	80	110	120	150
H	70	75	95	100	120	125	140	155	165
E	125	125	155	155	185	185	260	260	300
C	2	2	2	2	3	3	3	3	3
N-M	4-12	4-12	4-12	4-16	4-16	4-16	4-16	8-16	8-16

Zawór grzybkowy GW/GW

Globe valve F/F

01-39



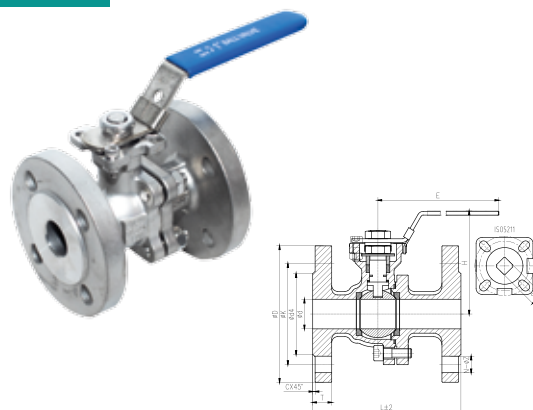
Indeks handlowy: YZGR1,2-316/GWGW

	d	H	L	D
½"	15	90	59	64
¾"	20	95	69	64
1"	25	105	79	73
1¼"	32	125	89	76
1½"	40	135	104	98
2"	50	145	119	98

Zawór kulowy kołnierzowy 2 - częściowy

2pc flanged ball valve

01-38



Indeks handlowy: YZKU1,2-316/KO2C

	½"	¾"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"
d	15	20	25	32	38	50	65	80	100	125	150
d4	41	54	64	74	81	96	117	130	151	181	205
K	65	75	85	100	110	125	145	160	180	210	240
D	95	105	115	140	140	165	185	200	220	250	285
N-Z	4-14	4-14	4-14	4-18	4-18	4-18	4-18	8-18	8-18	8-18	8-22
C	2	2	2	2	3	3	3	3	3	3	3
T	14	16	16	16	16	18	18	20	20	22	22
L	115	120	125	130	140	150	170	180	190	325	350
S	9	9	11	11	14	14	17	17	19	27	27
H	75	80	90	100	120	130	150	160	185	242	270
E	125	125	155	155	185	185	260	260	300	500	600

Zawór zwrotny kłapowy

Check valve (swing)

01-40



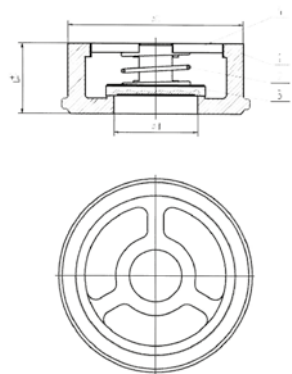
Indeks handlowy: XZZWDN40-KLAP-316

	d	D	L
DN50	25	104	15
DN65	38	125	15
DN80	46	140	16
DN100	71.5	160	16
DN125	95	185	17
DN150	114	220	19
DN200	140	270	26
DN250	188	331	29
DN300	216	386	38
DN350	263	446	38

Zawór zwrotny płytkowy

Wafer disc check valve

01-41



Indeks handlowy: XZZWDN40-PLYT-316

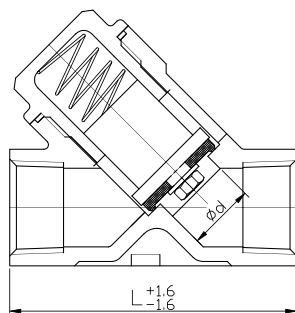
	d	L	D
DN15	19	28.5	50
DN20	19	28.5	50
DN25	24	22	63.5
DN32	31	30	77
DN40	39	34.5	86

	d	L	D
DN50	49	40.5	100
DN65	64	54	117
DN80	79	58	138.5
DN100	99	70	157

Zawór zwrotny kątowy

Y-type piston check valve

01-42



Indeks handlowy: YZZW1,2-316/Y

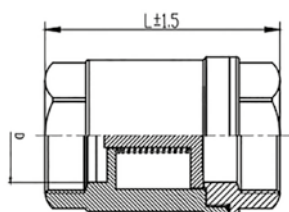
	DN	d	L
1/4"	10	11	64
3/8"	12	12	64
1/2"	15	15	64
3/4"	20	20	79
1"	25	25	88

	DN	d	L
1 1/4"	32	32	104
1 1/2"	38	38	118
2"	48	48	133
2 1/2"	65	64	166
3"	80	78	188

Zawór zwrotny prosty

Vertical piston check valve

01-43



Indeks handlowy: YZZW1,2-316/P

	DN	D	E	L±1.5
1/4"	8	9	32	51
3/8"	10	11	32	51
1/2"	15	15	35	60
3/4"	20	20	41	68
1"	25	25	48	79

	DN	D	E	L±1.5
1 1/4"	32	32	57	90
1 1/2"	40	40	69	105
2"	50	50	81	118
2 1/2"	65	65	114	148
3"	80	80	139	171

2. Armatura spożywcza **Fittings for the food** **industry**

304/304L (1.4301/1.4307)

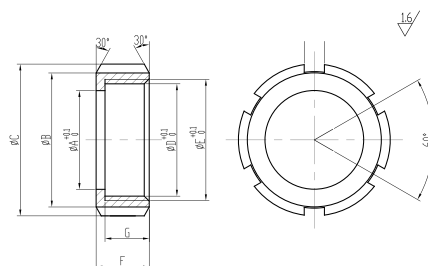
316/316L (1.4401/1.4404)



Nakrętka złącza DIN

DIN nut

02-01A



Indeks handlowy: XNAKDN10-304

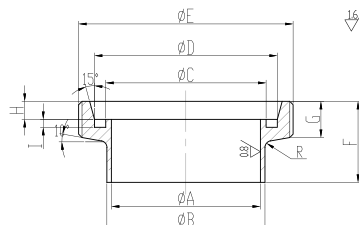
	A	B	C	D	E	F	G
10	19	33	38	25.7	RD28x1/8"	18	15
15	25	38	44	31.7	RD34x1/8"	18	15
20	31	48	54	40.9	RD44x1/6"	20	17
25	36	56	63	48.65	RD52x1/6"	21	18
32	42	61	70	54.65	RD58x1/6"	21	18
35	46	69	75	58.2	RD62x1/6"	21	18
40	49	70	78	61.65	RD65x1/6"	21	18

	A	B	C	D	E	F	G
50	62	84	92	74.65	RD78x1/6"	22	19
65	80	102	112	91.65	RD95x1/6"	25	21
80	94	117	127	105.2	RD110x1/4"	29	25
100	115	138	148	125.2	RD130x1/4"	31	26
125	138	166	178	155.2	RD160x1/4"	35	30
150	164	198	210	185.2	RD190x1/4"	40	34

Króciec złącza DIN gwintowany

DIN male part

02-01B



Indeks handlowy: XKRGDN10-304

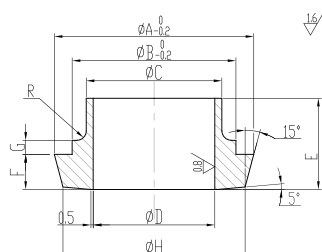
	A	B	C	D	ETPI	E	F	G	H	I	R
10	9	12	12	19.8	RD28x1/8"	21	12	4	3.0	1.6	
15	15	18	18	25.8	RD34x1/8"	21	12	4	3.0	1.6	
20	19	22	23	32.8	RD44x1/6"	51.4	24	14	6	3.0	1.6
25	25	28	30	40	RD52x1/6"	51.4	29	14	7	3.5	2.5
32	31	34	36	46	RD58x1/6"	57.4	32	14	7	3.5	2.5
35	34	37	38	47.8	RD62x1/6"	61.6	33	14	7	3.5	2.5
40	37	40	42	52	RD65x1/6"	64.4	33	14	7	3.5	2.5

	A	B	C	D	ETPI	E	F	G	H	I	R
50	49	52	54	64	RD78x1/6"	77.4	35	14	7	3.5	2.5
65	70	66	71	81	RD95x1/6"	94.4	40	16	8	3.5	4.0
80	85	81	85	95	RD110x1/4"	109.4	45	20	8	3.5	4.0
100	104	100	104	114	RD130x1/4"	129.4	54	20	10	1.0	4.0
125	129	125	130	141.8	RD160x1/4"	159.4	46	24	12	4.5	4.0
150	154	150	155	166.8	RD190x1/4"	189.4	50	28	13	4.5	4.0

Króciec złącza DIN stożkowy

DIN liner part

02-01C



Indeks handlowy: XKRSDN10-304

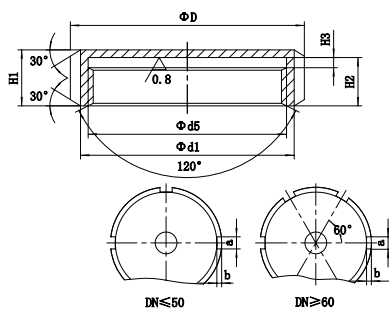
	A	B	C	D	E	F	G	R
10	22	18	12	9	17	6	3	1
15	28	24	18	15	17	6	3	1
20	36	30	22	19	18	8	3	1
25	44	35	28	25	22	10	3	2.5
32	50	41	34	31	25	10	3	2.5
35	52	45	37	34	26	10	3	2.5
40	56	48	40	37	26	10	3	2.5

	A	B	C	D	E	F	G	R
50	68.5	61	52	49	28	11	3	2.5
65	86	79	70	66	32	12	4	4.0
80	100	93	85	81	37	12	4	4.0
100	121	114	104	100	44	15	5	4.0
125	150	137	129	125	34	17	5	2.5
150	176	163	154	150	37	18	6	2.5

Zaślepka złącza DIN

DIN blind nut

02-01D



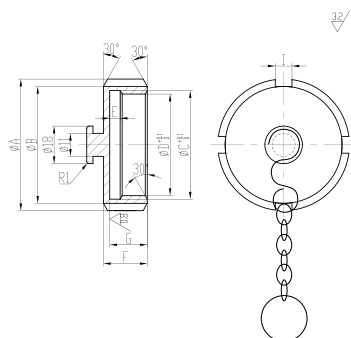
DN	ØD	Ød1	Ød5	H1	H2	H3	a	b
10	38	33	Rd28x1/8"	18	15	4	7	3
15	44	38	Rd34x1/8"	18	15	4	7	3
20	54	48	Rd44x1/6"	20	17	5	7	3
25	63	56	Rd52x1/6"	21	18	5	8	3.5
32	70	62	Rd58x1/6"	21	18	5	8	4
40	78	70	Rd65x1/6"	21	18	5	10	4
50	92	84	Rd78x1/6"	22	19	5	10	4
60	99	89	Rd85x1/6"	24	20	5	10	5
65	112	102	Rd95x1/6"	25	21	5	10	5
80	127	117	Rd110x1/4"	29	25	6	10	5
100	148	138	Rd130x1/4"	31	26	6	12	5

Indeks handlowy: XNAZDN40-316

Zaślepka złącza DIN z łańcuszkiem

DIN blind nut with chain

02-01E



	A	B	C	D	E	F	G	I
10	38	33	RD28x1/8"	25.7	4	18	15	4-6x3
15	44	38	RD34x1/8"	31.7	4	18	15	4-7x3
20	54	48	RD44x1/6"	40.9	5	20	17	4-7x3
25	63	56	RD52x1/6" (Ø51.4)	48.65	5	21	18	4-8x3.5
32	70	63	RD58x1/6" (Ø57.4)	54.65	5	21	18	4-8x3.5
40	78	70	RD65x1/6" (Ø64.4)	61.65	5	21	18	4-10x4
50	92	84	RD78x1/6" (Ø77.4)	74.65	5	22	19	4-10x4
65	112	102	RD95x1/6" (Ø94.4)	91.65	5	25	21	6-10x5
80	127	117	RD110x1/4" (Ø109.4)	105.2	5	29	25	6-10x5
100	148	138	RD130x1/4" (Ø129.4)	125.2	5	31	26	6-12x6

Indeks handlowy: XNAZDN10-304/LAN

Uszczelka złącza DIN

Gasket DIN

02-01F

- NBR, EPDM
- Silicon, Teflon, Viton
- na zamówienie/ on request

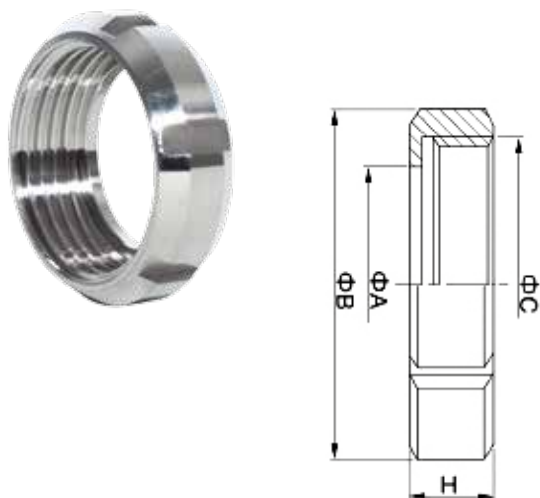


Indeks handlowy: XUSKDN10-EPDM

Nakrętka złącza SMS

Nut SMS

02-02A



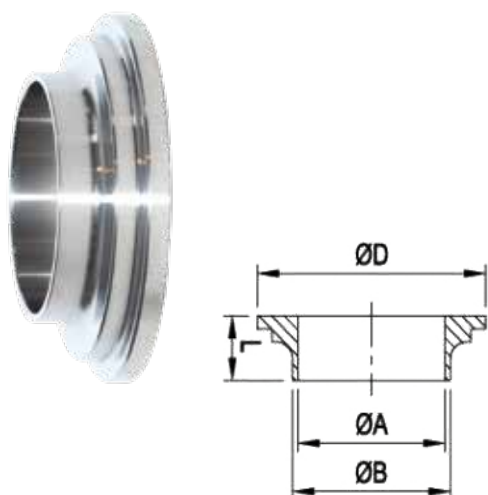
Indeks handlowy: XNAKSMS25-304

DN	25	32	38	51	63.5	76.1	101.6
A	32	40.5	48	61	74	87	113
B	51	60	74	84	100	114	140
C	RD40x ¹ / ₆ "	RD48x ¹ / ₆ "	RD50x ¹ / ₆ "	RD70x ¹ / ₆ "	RD85x ¹ / ₆ "	RD98x ¹ / ₆ "	RD125x ¹ / ₄ "
H	20	22	25	26	30	32	32

Króciec złącza płaski SMS

Flat liner SMS

02-02C



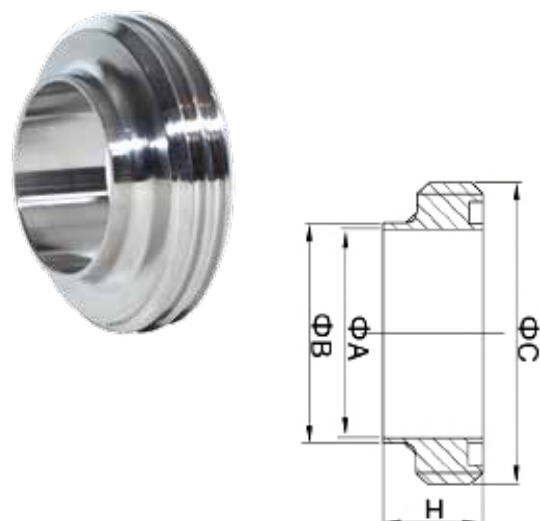
Indeks handlowy: XKRPSMS25-316

DN	25	32	38	51	63.5	76.1	101.6
A	23,9	30,3	35,5	48,5	60,5	72,9	97,6
B	25,4	31,8	38,1	51	63,5	76,1	101,6
D	35,5	43,5	55	65	80	93	118
L	11	12	16	17	17	19	19

Króciec złącza gwintowany SMS

Welding male part SMS

02-02B



Indeks handlowy: XKRGSMS25-316

DN	25	32	38	51	63.5	76.1	101.6
A	22.5	29.5	35.5	48.5	60.5	72.9	100
B	25	32	38	51	63.5	76.1	104
C	RD40x ¹ / ₆ "	RD48x ¹ / ₆ "	RD60x ¹ / ₆ "	RD70x ¹ / ₆ "	RD85x ¹ / ₆ "	RD98x ¹ / ₆ "	RD125x ¹ / ₄ "
H	19	19	23	23	27	27	30

Uszczelka złącza SMS

Gasket SMS

02-02D



- EPDM
- NBR, Silicon na zamówienie/ on request

Indeks handlowy: XUSKSMS25-EPDM

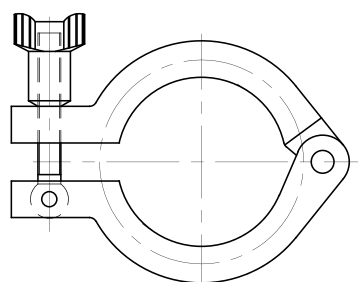


Klamra złącza TC TC CLAMP	Króciec złącza TC TC FERRULE	Uszczelka złącza TC TC GASKET	Zaślepka złącza TC TC BLIND FERRULE
XTCK304/DN1020/25	XKTC316/DN10/25	XUSKTC1020-EPDM/25	
	XKTC316/DN15/25		
	XKTC316/DN20/25		
XTCK304/DN1020/34	XKTC316/DN10/34	XUSKTC1020-EPDM/34	XZTC316/DN1020/34
	XKTC316/DN10II/34		
	XKTC316/DN15/34		
	XKTC316/DN15II/34		
	XKTC316/DN15/ISO21,3/34		
	XKTC316/DN20/34		
XTCK304/DN1540/50	XKTC316/DN20II/34	XUSKTC1540-EPDM/50	XZTC316/DN1540/50
	XKTC316/DN15/ISO21,3/50		
	XKTC316/1/SMS25/50		
	XKTC316/DN20/ISO26,9/50		
	XKTC316/DN25/50		
	XKTC316/DN25II/50		
	XKTC316/DN25/ISO33,7/50		
	XKTC316/DN32/50		
	XKTC316/DN32II/50		
	XKTC316/11,2/SMS38/50		
XTCK304/DN50/2/64	XKTC316/DN40/50	XUSKTC50-EPDM/64	XZTC316/DN50/2/64
	XKTC316/DN40II/50		
	XKTC316/DN40/ISO48,3/64		
	XKTC316/2/SMS51/64		
	XKTC304/DN50/64		
XTCK304/SMS63/21,2/77,5	XKTC316/DN50/64	XUSKTC50-EPDM/77,5	XZTC316/DN50/64
	XKTC316/DN50II/64		
XTCK304/SMS63/21,2/77,5	XKTC316/21,2/SMS63/77,5	XUSKTC50-EPDM/77,5	XZTC316/SMS63/21,2/77,5
	XKTC316/DN50/ISO60,3/77,5		
XTCK304/DN65/3/91	XKTC316/3/SMS76,1/91	XUSKTC65-EPDM/91	XZTC316/DN65/3/91
	XKTC316/DN65/91		
XTCK304/DN80/106	XKTC316/DN80/106	XUSKTC80-EPDM/106	XZTC316/DN80/106
	XKTC304/DN80/106		
	XKTC316/DN80/ISO88,9/106		
XTCK304/DN100/4/119	XKTC316/4/SMS101,6/119	XUSKTC100-EPDM/119	XZTC316/DN100/4/119
	XKTC316/DN100/119		
XTCK304/ISO114,3/130	XKTC316/DN100/ISO114,3/130	XUSKTC100-EPDM/130	
XTCK304/DN125/5/144	XKTC316/DN125/144	XUSKTC125-EPDM/144	
	XKTC304/DN125/144		
XTCK304/DN125/5/155	XKTC304/DN125/155	XUSKTC125-EPDM/155	XZTC316/DN125/5/155
	XKTC316/DN125/155		
XTCK304/DN150/6/167	XKTC316/DN150/167	XUSKTC150-EPDM/167	XZTC316/DN150/6/167
XTCK304/DN150/6/183	XKTC316/DN150/183	XUSKTC150-EPDM/183	XZTC316/DN150/6/183
XTCK304/DN200/8/218	XKTC316/DN200/218	XUSKTC200-EPDM/218	XZTC316/DN200/8/218
XTCK304/DN200/8/233	XKTC316/DN200/ISO219,1/233	XUSKTC200-EPDM/233	XZTC316/DN200/8/233

Klamra złącza TC

TC clamp

02-03A

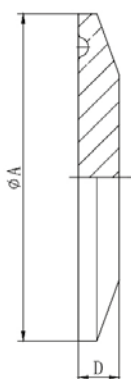


Indeks handlowy: XTCK304/DN50/2/64

Zaślepka złącza TC

TC blind ferrule

02-03C



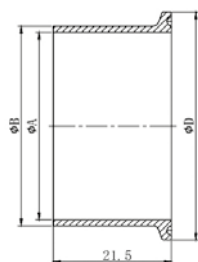
Indeks handlowy: XZTC316/DN50/2/64

	10-20	15-40	50	S63	65	80	100	125	150	200
A	34	50	64	77,5	91	106	119	155	167/183	217,7/233
D	6	6	6	6	6	6	6	8	8	8

Króciec złącza TC

TC ferrule

02-03B



DIN	A	B	D
10	9	12	25/34
10II	9	13	34
15	15	18	25/34
15II	15	19	25/34
20	19	22	25/34
20II	19	23	34
25	25	28	50,5
25II	25	29	50,5
32	31	34	50,5
32II	31	35	50,5
40	37	40	50,5
40II	37	41	50,5
50	49	52	64
50II	49	53	64
65	66	70	91
80	81	85	106
100	100	104	119
125	125	129	144/155
150	150	154	167/183
200	200	204	218/235,5

ISO	A	B	D	SMS	A	B	D
21,3	18,1	21,3	34/50,5	25	22,4	25,5	50,5
26,9	23,7	26,9	50,5	38	35,1	38	50,5
33,7	29,7	33,7	50,5	51	47,8	51	64
48,3	44,3	48,3	64	63	59,5	63,5	77,5
60,3	56,3	60,3	77,5	76,1	72,2	76,1	91
88,9	84,3	88,9	106	101,6	97,6	101,6	119
114,3	109,1	114,3	130				
219,1	213,9	219,1	233,5				

Indeks handlowy: XKTC316/DN25/50

Uszczelka złącza TC

Gasket TC

02-03D



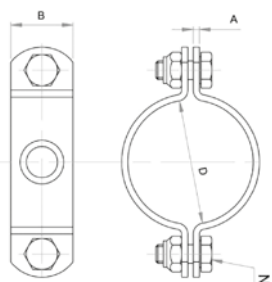
- EPDM
- NBR, Silicon na zamówienie/ on request

Indeks handlowy: XUSKTC10-EPDM

Obejma rurowa

Pipe clamp

02-04

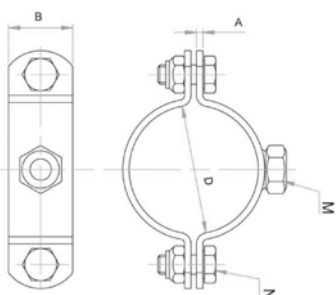


Indeks handlowy: XUCR18

Obejma rurowa z nakrętką

Pipe clamp with nut

02-06

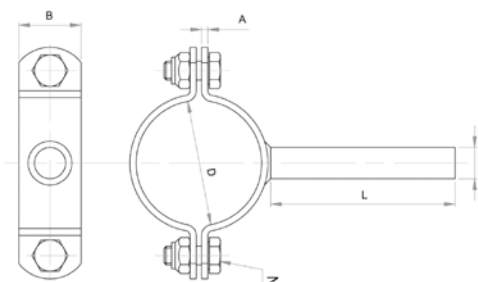


Indeks handlowy: XUCR18/ZN

Obejma rurowa z prętem

Pipe clamp with bar

02-05



Indeks handlowy: XUCR18/ZP

Obejma rurowa z uszczelką

Pipe clamp with rubber insert

02-07



- na zamówienie z prętem/ z nakrętką
- on request with bar/ with nut

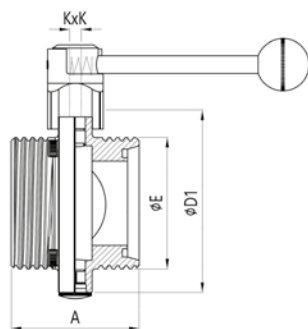
Indeks handlowy: XUCR18/ZU

[D]: Rozmiar uchwyty (średnica rury) Clamp size [mm]	[B] x [A]: Wymiar płaskownika Flat bar size [mm]	[N] Śruby i nakrętki zaciskające Bolts and nuts [DIN 933, DIN 985]	[P] x [L]: Pręt gładki Bar [mm]	[M] Nakrętka Nut [mm]
10	15x2	M5x12	6x60	M6
12	15x2	M5x12	6x60	M6
12	20x2	M6x16	8x60	M8
13.5; 14	15x2	M5x12	6x60	M6
13.5; 14	20x2	M6x16	8x60	M8
17.2	15x2	M5x12	6x60	M6
17.2	20x2	M6x16	8x60	M8
18	20x2	M6x16	8x60	M8
20	20x2	M6x16	8x60	M8
21.3; 22	20x2	M6x16	8x60	M8
25	20x2	M6x16	8x60	M8
26.9	20x2	M6x16	8x60	M8
28	20x2	M6x16	8x60	M8
32	20x2	M6x16	8x60	M8
33.7; 34	20x2	M6x16	8x60	M8
38	20x2	M6x16	8x60	M8
40	20x2	M6x16	8x60	M8
42.4	20x2	M6x16	8x60	M8
48.3	25x2	M6x16	10x60	M10
50; 51; 52	25x2	M6x16	10x60	M10
60.3	25x2	M6x16	10x60	M10
63.5	25x2	M6x16	10x60	M10
70	25x2	M6x16	12x60	M12
76.1	25x2	M6x16	12x60	M12
85	25x2	M6x16	12x60	M12
88.9	25x2	M6x16	12x60	M12
101.6	30x2.5	M8x20	12x60	M12
104	30x2.5	M8x20	12x60	M12
108	30x2.5	M8x20	12x60	M12
110	30x2.5	M8x20	12x60	M12
114.3	30x2.5	M10x25	12x60	M12
129	30x2.5	M10x25	14x60	M14
139.7; 140	30x2.5	M10x25	14x60	M14
154	30x3	M10x25	14x60	M14
159; 160	30x3	M10x25	14x60	M14
168.3	30x3	M10x25	14x60	M14
200	30x4	M10x25	18x60	M18
202	30x4	M10x25	18x60	M18
204	30x4	M10x25	18x60	M18
219	30x4	M10x25	18x60	M18
225	40x4	M12x35	18x60	M18
254	40x4	M12x35	20x80	M20
254	50x5	M16x35	20x80	M20
256	40x4	M12x35	20x80	M20
256	50x5	M16x35	20x80	M20
273	40x4	M12x35	20x80	M20
273	50x5	M16x35	22x80	M22
280	50x5	M16x35	22x80	M22
304	50x5	M16x35	22x80	M22
306	50x5	M16x35	22x80	M22
315	50x5	M16x35	22x80	M22
318	50x5	M16x35	25x80	M25
323.9	50x5	M16x35	30x100	M30
355.6	50x5	M16x35	30x100	M30
406.4	50x6	M16x35	35x100	M35
508	50x6	M16x35		
609	50x6	M16x35		

Zawór klapowy gwintowany

Butterfly valve threaded

02-08



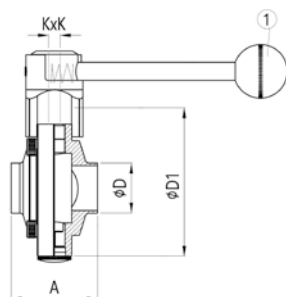
Indeks handlowy: XZKLDN25-304/GG

DN	D	E	KxK	A	D1
25	28	RD52x1/6"	8x8	66	78
32	34	RD58x1/6"	8x8	70	86
40	40	RD65x1/6"	8x8	68	90
50	52	RD78x1/6"	8x8	76	108
65	70	RD95x1/6"	8x8	76	125
80	85	RD110x1/8"	10x10	90	140
100	104	RD130x1/8"	10x10	92	155

Zawór klapowy spawany

Butterfly valve welded

02-09



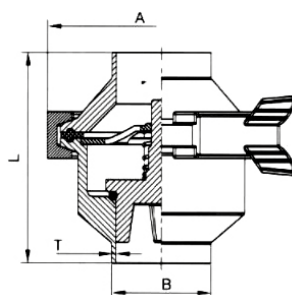
Indeks handlowy: XZKLDN25-304/SS

DN	D	KxK	A	D1
25	28	8x8	44	78
32	34	8x8	44	86
40	40	8x8	50	90
50	52	8x8	52	108
65	70	8x8	56	125
80	85	10x10	60	140
100	104	10x10	64	155

Zawór zwrotny spawany

Non return valve DIN weld/weld

02-10

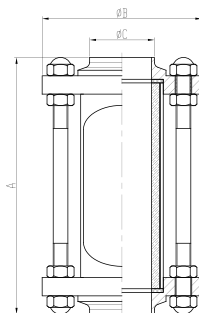


Indeks handlowy: XZZSDN25-304/SS

	A	B	L	T
DN25	77.5	29.0	78.0	1.5
DN32	77.5	35.0	78.0	1.5
DN40	89.0	41.0	78.0	1.5
DN50	105.0	53.0	88.0	1.5
DN65	134.0	70.0	95.0	2.0
DN80	145.0	85.0	102.0	2.0
DN100	158.5	104.0	106.0	2.0

Wziernik rurowy Sight glass welded end

02-11

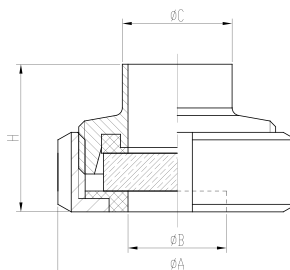


Indeks handlowy: XWZIDN25-304/R

	A	B	C
DN25	140	79	28.0
DN32	140	79	34.0
DN40	140	87	40.0
DN50	142	106	52.0
DN65	144	124	70.0
DN80	148	139	85.0
DN100	152	159	104.0

Wziernik płaski Union type sight glass

02-12

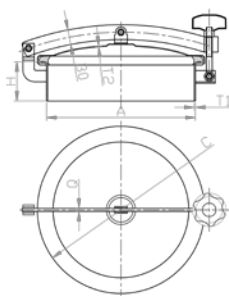


Indeks handlowy: XWZIDN25-304/P

	A	B	C	H
DN25	63	26	28	39
DN32	70	32	34	42
DN40	78	39	40	44
DN50	92	42	52	46
DN65	112	70	70	51
DN80	127	84	85	56
DN100	148	104	104	65

Właz | Manhole EPDM 304

02-13



Indeks handlowy: XWLADN200-304

	A	H	C	T1	T2	Q
Ø159	Ø159	80	Ø190	2.5	1.5	6
Ø219	Ø219	80	Ø250	2.5	1.5	6
DN250	Ø254	80	Ø290	2.5	1.5	6
DN300	Ø303	80	Ø340	2.5	1.5	6
DN350	Ø353	80	Ø390	2.5	1.5	6
DN400	Ø403	80	Ø440	2.5	1.5	6
DN540	Ø453	80	Ø494	2.5	1.5	6
DN500	Ø503	80	Ø538	2.5	1.5	6

3. Armatura farmaceutyczna

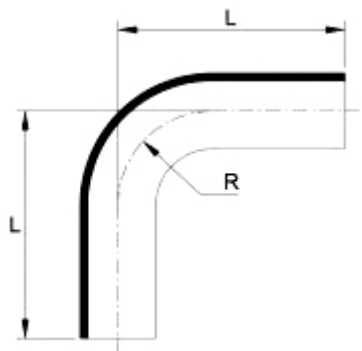
Hygienic fittings

316 L (1.4404)



Kolano 90° ASME BPE | Elbow 90° ASME BPE

03-01

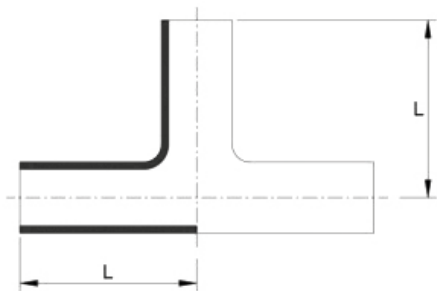


Indeks handlowy: XLUF1,2-316L/SF1

	mm	L	R
1/2"	12,7	76,2	28,58
3/4"	19,05	76,2	28,58
1"	25,4	76,2	38,1
1 1/2"	38,1	95,3	57,15
2"	50,8	120,65	76,2
2 1/2"	63,5	139,7	95,25
3"	76,2	158,75	120,65

Trójnik ASME BPE | Tee ASME BPE

03-02



Indeks handlowy: XTRF1,2-316L/SF1

	mm	A
1/2"	12,7	47,6
3/4"	19,05	50,8
1"	25,4	54
1 1/2"	38,1	60,3
2"	50,8	73
2 1/2"	63,5	79,4
3"	76,2	85,7

A close-up photograph of several industrial welded fittings, likely made of stainless steel. The fittings are circular with multiple bolt holes around the perimeter. They are stacked or arranged in a way that shows their flange-like structure. The lighting is dramatic, with strong highlights and deep shadows, emphasizing the metallic texture and the precision of the welding.

4. Armatura spawana

Welded fittings

304/304L (1.4301/1.4307)

316/316L (1.4401/1.4404)

316TI (1.4571)

321 (1.4541)



Kolano 90°

Elbow

04-01



Indeks handlowy:
XLUS42,4/2-304L

EN 10253-4

- 1,5D/3D
- DN10 - DN500
- 1,5mm-4,0mm

Redukcja symetryczna

Concentric reducer

04-03



Indeks handlowy:
XRES114,3/88,9/2/2-304L

EN 10253-4

- DN10 - DN500
- 1,5mm-4,0mm

Dennica

End cap

04-02



Indeks handlowy:
XDEN42,4/2-304L

EN 10253-4

- DN15 - DN400
- 2mm-3mm

Redukcja niesymetryczna

Eccentric reducer

04-04



Indeks handlowy:
XRES114,3/88,9/2/2-304/N

EN 10253-4

- na zamówienie/ on request

Trójnik krótki

Tee without branch

04-05



Indeks handlowy:
XTRS42,4/2-304L

EN 10253-4

- DN10 - DN500
- 1,5mm-4,0mm

Trójnik redukcyjny

Reducing tee

04-07



Indeks handlowy:
XTRR114,3/60,3/2/2-304L

EN 10253-4

- na zamówienie/ on request

Trójnik długi

Tee with branch

04-06



Indeks handlowy:
XTRS60,3/2-304L/D

EN 10253-4

- na zamówienie/ on request

Kołnierz wywijany

Collar

04-08



Indeks handlowy:
XKOW114,3/2-304L

EN 1092-1 TYP 33

- DN15-DN500

Kołnierz płaski

Flat flange

04-09



Indeks handlowy:
XKOPDN100/114,3-PN10E-304L

EN 1092-1 TYP 01

- DN15 - DN500

Kołnierz luźny

Loose flange

04-11



Indeks handlowy:
XKOLDN100/114,3-PN10E-304L

EN 1092-1 TYP 02

- DN15 - DN500

Kołnierz płaski pocieniany

Reduced thickness flat flange

04-10



Indeks handlowy:
XKOPDN25/33,7-PN10-304L/RED

DIN 2576

- DN15-DN500

Kołnierz zaślepiający

Blind flange

04-12



Indeks handlowy:
XKOZDN150-PN10E-304L

EN 1092-1 TYP 05

- DN15 - DN500

Kołnierz szyjkowy

Neck flange

04-13



Indeks handlowy:
XKOSDN100/114,3-PN16E-304L

EN 1092-1 TYP11

- DN15 - DN500

Kołnierz przetłaczany

Pressed flange

04-15



Indeks handlowy:
XKPRDN100/114,3-PN10-304L

DIN 2642

- DN15-DN500

Kołnierz gwintowany

Threaded flange

04-14



Indeks handlowy:
XKOGDN25/33,7-PN40E-304L

EN 1092 TYP 13

- DN15 - DN100

Kołnierz luźny aluminiowy

Aluminium flange

04-16



Indeks handlowy:
XKOADN100/114,3-PN10

DIN 2642

- DN15 - DN500

Typ produktu Product	Ciśnienie Pressure	Typ gwintu/ kołnierza Thread and flange type
Armatura gwintowana Threaded fittings	PN10	BSP
Filtr siatkowy Y-strainer	PN40	BSP
Zawory kulowe do spawania Welded ball valves	PN63	-
Zawory kulowe gwintowane Threaded ball valves	PN63	BSP
Zawory kulowe kołnierzowe Flanged ball valves	PN16 I PN40	wg normy DIN acc to DIN
Zawory grzybkowe Globe valves	PN16	BSP
Zawory zwrotne Non return valves	PN40	BSP

		EN	AISI	PN	GOST	DIN
NIERDZEWNE KWASOODPORNE ACID-RESISTANT STAINLESS STEEL	FERYTYCZNE FERRITIC	1.4000	403, 410S	OH13	08Ch13	X6Cr13
		1.4003				X2CrNi12
		1.4016	430	H17	12cH17	X6Cr17
		1.4510	430Ti, 439	OH17T	08Ch17T	X30Ti17, X6Cr5Ti17
		1.4509	441			X2CrTiNb18
	MARTENZYTYCZNE MARTENSITIC	1.4006	410	1H13	12Ch13, 15Ch13L	X12Cr13, X10Cr13
		1.4021	420	2H13	20Ch13	X20Cr13
		1.4028	420F	3H13	30Ch13	X30Cr13
		1.4031		4H13	40Ch13	X38Cr13, X39Cr13
		1.4034		4H13	40Ch13	X46Cr13
		1.4057	431	4H17N, 22H17N2	20Ch17N2	X17Cr Ni16-2
		1.4122		3H17		X35CrMo17
	AUSTENITYCZNE AUSTENITIC	1.4301	304	OH18N9	08CH18N10	X5CRNI18-10
		1.4305	303			X8CRNI18-9
		1.4306	304L	OOH18N10	03CH18N11	X2CrNi19-11
		1.4307	(304L)			
		1.4310	301	1H18N9		X10CrNi18-8
		1.4401	316	OH17N12M2T		X5CrNiMo17-12-2
		1.4404	316L	OOH17N14M2		X2CrNiMo17-12-2
		1.4435	316L			X2CrNiMo18-14-3
		1.4436	316L			X3CrNiMo17-13-3
		1.4438	317L			X2CrNiMo18-15-4
		1.4439	(317LN)			X2CrNiMoN17-13-5
		1.4529	UNSN08925			X1NiCrMoCu25-20-7
		1.4539	UNSN08904	OH22N24M4TCu		X1NiCrMoCu25-20-5
		1.4541	321	OH18N10T, 1H18N9T, 1H18N10T	06Ch18N10T, 08Ch18N10T, 09Ch18N10T, 12Ch18N10T	X6CrNiTi18-10
		1.4547	UNSS31254			
		1.4550	347, 348	OH18N12Nb	03Ch17N14M3	
		1.4571	316Ti	H17N13M2T, H18N10MT	10Ch17N113M2T	X6CrNiMoTi17-12-2
	"DUPLEx"	1.4362	UNSS32304			
		1.4410				
		1.4460	329			X3CrNiMoN27-5-2
		1.4462	UNSS31803			X2CrNiMoN22-5-3

DN	ISO	DIN 11850 [mm]	CAL	SMS [mm]	DIN [mm]	METR [mm]	ASTM [mm]
6	10,0		1/8"				10,3
8	13,5		1/4"				13,7
10	17,2	10,0	3/8"		14,0	10,0	17,1
15	21,3	18,0	1/2"		20,0	18,0	21,3
20	26,9	22,0	3/4"		25,0	23,0	26,7
25	33,7	28,0	1"	25,5	30,0	28,0	33,4
32	42,4	34,0	1 1/4"	32,0	38,0	35,0	42,2
40	48,3	40,0	1 1/2"	38,0	44,5	43,0	48,3
50	60,3	52,0	2"	51,0	57,0	54,0	60,3
63				63,5			
76				76,1			
65	76,1	70,0	2 1/2"		76,1	69,0	73,0
80	88,9	85,0	3"		88,9	84,0	88,9
100	114,3	104,0	4"	101,6	108,0	104,0	114,3
125	139,7	129,0	5"	129,0	133,0	129,0	141,3
150	168,3	154,0	6"		159,0	154,0	168,3
200	219,1	204,0	8"		216,0	207,4,0	219,1
250	273,0	254,0	10"		267,0	254,0	273,0
300	323,9	304,0	12"		318,0	304,0	323,9
350	355,6	354,0	14"		368,0	354,0	355,6
400	406,4		16"		419,0		406,4
450	457,2		18"		459,0		457,2
500	508,0		20"		521,0		508,0
600	609,6		24"		622,0		609,6
700	711,2		28"		720,0		711,2
800	812,8		32"		820,0		812,8
900	914,4		36"		920,0		914,4
1000	1016,0		40"		1020,0		



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